

IDEAL-PAK

Filling & Packaging Line Solutions

Industry Solutions Since 1949

PREMIER

Automatic Filling Machine
E-Series

Line



FEATURES

- Patented Flush-Fill System with DFS™ Modules
- Net Weight Filling with Precision Load Cells
- Container Transfer with Independent Pushers
- Roller Closer for Sealing Press-On Lids
- Recipe Storage with Expandable Memory
- SPC with Checkweigh Data Logging
- Touchscreen HMI with Ethernet Connectivity

Model: AE4-LEM



IDEAL®

MANUFACTURING & SALES CORP.

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May be covered by one or more of the following
U.S. Patents: #5,505,233, #5,823,406, #6,148,877, #6,595,250



Sizes

| | | |
|-----------|---|-------|
| 1/2 Pint | ● | Pails |
| Pints | | Kegs |
| Quart | | Drums |
| ● Gallons | | Totes |

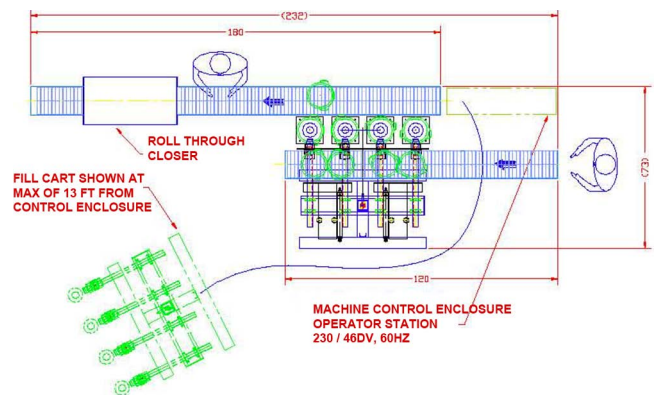
| Machine Specifications | | |
|--|-----------------------------------|-------|
| Electrical | 230/160 VAC, 3 Ø, 60 Hz | |
| Air | 140 SCFM @ 80 PSI (clean dry air) | |
| Container Size | 1-5 Gallon Open Top | |
| Speed* | | |
| | 1 Gallon | 16-21 |
| | 5 Gallon | 12-20 |
| Accuracy: To Within To within $\pm .1$ lb. | | |
| *Fill rates will vary depending on container size, container shape, fill opening, accuracy required, product supply, as well as individual product characteristics and operation mode. | | |

Since we continuously strive to improve our products, we reserve the right to make changes and modifications without

OPTIONS

- Controls for Hazardous Locations
- Rotary Tables
- Nozzle Configurations
- Additional Nozzle Carts
- Glycol Pump
- Lid Placers
- Lid Orientation
- Extended Conveyor Lengths
- Connectivity to Factory Automation
- Remote Cleaning
- Crimper Closers

Top View



Heavy Duty Closer

- Twenty-one 1-5/8" diameter, 1/4" wall rollers
- The last 4 rollers are level to insure trailing edge is sealed
- Lagable leveling pads
- Hand crank adjustable closer

